



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Oct 27 + 4
D3437-043

Job Sheet 166765



Part No: D3437-043

Job Qty: 2 ea

Part Name: Aft Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/26/17	0.00	0.00	Start up container	
100	Small Fab	2 pcs	10/27/17	0.00	0.38	Small Fab	
110	QC	2 pcs	10/27/17	0.00	0.00	QC4	
120	Packaging	2 pcs	10/27/17	0.00	0.00	Packaging3	
130	QC21-SA	2 Ea	10/27/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3437-1 <i>F129736</i>	2	4	0	0
	D3437-3 <i>F43175</i>	2	6	0	0
	D3437-9 <i>5003843</i>	2	0	0	0
	MS21043-5 <i>5060777</i>	2	95	0	0
	NAS1149C0563R <i>F1131697-14</i>		327	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 3:23 PM Dart.lajeunesse.marie

8:33

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____

LOTY Effective : _____

MRB (QS1042) Approval

Descriptive

**S004791****Aft Strut Assembly****Dart Aerospace Ltd.**1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADATEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**PART NO:****D3437 – 043****Revision:****Operation:****Start up Operation****Quantity:****2****Change No:****Mfg Date: 11/01/17****Job No: 166765**is/Surge
gram
☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence
Root Cause

Environment ☐	No Re-ve ☐
Design ☐	Operator ☐
Doc/Data ☐	Offset/Se ☐
Equip/Tooling ☐	Supplier ☐
Handling/Pre ☐	Training ☐
Material ☐	Use for Testing ☐
Internal Transport ☐	Poor Information ☐
Tribal Knowledge ☐	Rushing ☐
LOA ☐	Product Improvement ☐
Substation ☐	Process Improvement ☐
Past Expiry Date ☐	Manufacturing Process ☐
Misidentified ☐	Past Due ☐

Crimp/Kink/Ripple/Wave

Cuffs

Crushing

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Inspection Incomplete/Unqualified

Contamination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Wrong Stock Pulled

Out of Sequence

Off-set

Mislabelled

Fit/Function

Misaligned/off center

OTHER :